

ND	K is the bes	t partner for
		NIX,

NIX,INC.

NIX, INC.

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NIX PCB SOLUTION GUIDE



r improving your factory





No.1 brand of Magazine Rack Nikko-Rack[™]



Highest efficiency, highest precision, and highest quality magazine in the industry.

- One-touch adjustable type is the lightest in the industry, has excellent precision and quality, is distortion-free, and has an overwhelming delivery record.
- A wide range of products and options
- Quick width adjustment in less than 5 seconds.(Rack & Pinion & AJ slope method)
- ▶ The Guide rail structure and Plastic are resistant to thermal deformation even when storing Printed board immediately after reflow.
- The minimum number of parts makes assembly easy and maintenance is also possible.
- Available used in Reverse

Quick width adjustment in less than 5 seconds.







Setting 1: Place the PCB on the center of the base.

Model Number **Description Indicator**



Slide the movable side towards the PCB until it cannot slide any further.

Super Nikko-Racks

① ② ③Options & Semi-custo									
Example : R25-L6-4C-1S-K									
	12	3							
	Ν	Standard Card guide							
1	R	Heat-registant							
	SR	Higher heat-registan							
0	25	Maximum PCB Adjustr							
2	33	Maximum PCB Adjustr							
	L4	Number of PCB Capac							
	L6	Number of PCB Capaci							
	L8	Number of PCB Capaci							
3	4C	4 Guide Channel							
	15	Stopper bar 1pcs							
	25	Stopper bar 2pcs							
	К	Completed assembly							
	U	Unit							
Note: The L Size basically with 4 guide channels.									

*1 Also applies to Nikko-Rack. *2 Final assembly required by the customer for subassembly shipment.

Do not sit on

- Do not stand on
- Use caution when adjusting the magazine width
- Do not expose to

chemicals

Do not expose to high heat

3







Setting 3: Lock all four levers and remove the PCB. The PCB will now insert smoothly into each rail with 1mm clearance

Nikko-Racks											
	1										
Exampl	Example : NKAJ-0539R-34×41-L6-4C-1S-K										
	$\overline{\mathbb{O}}$										
	AJ	Rack & Pinion type and Screw bolt									
\square		width adjustment type									
	LH	Screw bolt width adjustment type									
		with metal base									
(\mathbb{I})		Minimum PCB Adjustment width (cm)									
	Maximum PCB Adjustment width (cm)										
	N Standard Card guide										
\mathbb{D}	R Heat-registant										
	SR	Higher heat-registant									
	No description	Metal base									
	2	Plastic base									
\overline{m}		(Rack & Pinion type)									
Ŵ	3	Plastic base									
		(Screw bolt width adjustment type)									
	A×B	Reference position									

om

tment width (cm) tment width (cm) city 20pcs *1 city 30pcs *1 city 40pcs *1 *1 *1 *1 *1 *1*2

The world top brand of Magazine Racks: Nikko-Rack[™]series



★ These items are customized. *For replacement parts information, please refer to the separate Nikko-Rack™ Replacement parts catalog

*Conductive resistance value of the Magazine Rack is 1×10³ ≦Rx < 1×10⁹Ω (based on our measurement method). The conductive resistance value varies depending on the model. Please contact us for details. *Recommended maximum width adjustment is -1mm from the "Adjustable width AJ". *Method for width adjustment "R&P" is a magazine rack that can be adjusted width in parallel (one-touch adjustment). *The "R&P" type has an AJ slope function that allows anyone to adjust the width in 5 seconds

*The product will be shipped as a semi-assembly (final assembly required). Shipping of the completed assembly is an option

*In the case of shipping as a semi-assembly, "-U" will be added to the end of the above model number, and in the case of shipping as a completed assembly, "-K" will be added

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*The "R&P" type has an AJ slope function that allows anyone to adjust the width in 5 seconds

Flexibly offering ideas and designs of custom products *Please refer to page 9-10

L size

Adiust

50 -

50 -

50 -

50 -

50 -

50 -

70 -

70 -

70 -

70 -

50 -

50 -

50 -

50 -

50 -

50 -

50 -

50 -

70 -

Width



Each cardguide is attached to the supporting hat plate with designed tolerances that can absorb any stress thereby reducing warpage or bending.



mm

|--|

										11011
				Number of PCB	of PCP Veignt			Stopper Bar (optional)		
A	В	С	D	Е	Р	Capacity	(кд)	iviateriai	III Neverse	(optional)
34	41	530	3	5	10	50	9.4	Metal	×	L=564
34	41	530	3	5	10	50	9.4	Metal	×	L=564
34	41	509	2.8	4	12.5	40	11.4	Metal	×	L=564
34	34	530	3	5	10	50	9.4	Metal	0	L=557
34	34	530	3	5	10	50	9.4	Metal	0	L=557
35	35	460	3	5	10	50	6.0	Plastic	0	L=550
35	35	460	3	5	10	50	8.8	Metal	0	L=557
35	35	460	3	5	10	50	8.8	Metal	0	L=557
34	34	460	3	5	10	50	8.8	Metal	\bigcirc	L=557
34	34	460	3	5	10	50	8.8	Metal	0	L=557
34	41	530	3	5	10	50	10.5	Metal	×	L=564
34	41	530	3	5	10	50	10.5	Metal	×	L=564
34	34	530	3	5	10	50	10.5	Metal	0	L=557
34	34	530	3	5	10	50	10.5	Metal	0	L=557
34	34	530	3	5	10	50	12.3	Metal	0	L=557
34	34	530	3	5	10	50	12.3	Metal	0	L=557
34	34	397	3	5	10	50	6.8	Metal	0	L=557
34	34	397	3	5	10	50	7.6	Metal	0	L=557
34	34	397	3	5	10	50	7.8	Metal	0	L=557
	A 34 34 34 34 34 35 35 34	34 41 34 41 34 41 34 41 34 34 34 34 34 34 35 35 35 35 35 35 34 34 34 34 34 34 34 34 34 41 34 41 34 41 34 34 34 34 34 34 34 34 34 34 34 34 34 34 34 34 34 34	A B C 34 41 530 34 41 509 34 41 509 34 41 509 34 41 509 34 34 530 34 34 530 35 35 460 35 35 460 35 35 460 34 34 460 34 34 460 34 34 530 34 41 530 34 41 530 34 41 530 34 41 530 34 34 530 34 34 530 34 34 530 34 34 530 34 34 530 34 34 397	A B C D 34 41 530 3 34 41 530 2.8 34 41 509 2.8 34 41 509 2.8 34 41 509 2.8 34 41 509 2.8 34 34 530 3 34 34 530 3 35 35 460 3 35 460 3 3 34 34 460 3 34 34 460 3 34 34 460 3 34 41 530 3 34 41 530 3 34 41 530 3 34 34 530 3 34 34 530 3 34 34 530 3 34 34 <t< td=""><td>A B C D E 34 41 530 3.4 5.3 34 41 530 3.4 5.3 34 41 509 2.8 4 34 41 509 2.8 4 34 41 509 2.8 4 34 41 530 3.4 5 34 34 530 3.4 5 35 35 460 3.4 5 35 35 460 3.4 5 34 440 3.4 5 5 34 460 3.4 5 5 34 41 530 3.4 5 34 41 530 3.4 5 34 41 530 3.4 5 34 530 3.4 5 5 34 530 3.4 5 5</td><td>A B C D E P 34 41 530 3 5 10 34 41 530 3 5 10 34 41 530 3 5 10 34 41 509 2.8 4 12.5 34 41 509 2.8 4 12.5 34 41 509 2.8 4 12.5 34 34 530 3 5 10 34 34 530 3 5 10 35 35 460 3 5 10 34 34 460 3 5 10 34 34 460 3 5 10 34 41 530 3 5 10 34 41 530 3 5 10 34 34 530 3 5</td></t<> <td>A B C D E P Capacity Capacity 34 41 530 3 5 10 50 34 41 530 3 5 10 50 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 530 3 5 10 50 50 34 34 530 3 5 10 50 35 35 460 3 5 10 50 35 35 460 3 5 10 50 34 34 630 3 5 10 50 34 41 530 3 5 10</td> <td>A B C D E P Capacity (kg) 34 41 530 3 5 10 50 9.4 34 41 530 3 5 10 500 9.4 34 41 509 2.8 4 12.5 400 11.4 34 41 509 2.8 4 12.5 400 11.4 34 41 509 2.8 4 12.5 400 11.4 34 41 500 3.5 10 500 9.4 34 34 530 3 5 10 500 9.4 35 35 460 3 5 10 500 8.8 35 35 460 3 5 10 500 8.8 34 34 460 3 5 10 500 8.8 34 41 530<!--</td--><td>A B C D E P of PCB opposite weight opposite Material 34 41 530 3 5 10 50 9.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 34 530 3 5 10 500 9.4 Metail 35 35 460 3 5 10 500 8.8 Metail 35 35 460 3 5 10 500 8.8 Metail 34 34 460 3 5 10 500 8.8</td><td>A B C D E P Capacity Capacity Material (kg) material material material material 34 41 530 3 5 10 50 9.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 41 509 2.8 4 12.5 400 11.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 35 35 460 3 5 10 50 8.8 Metal × 34 34 460 3 5 10 50 8.8 Metal × <</td></td>	A B C D E 34 41 530 3.4 5.3 34 41 530 3.4 5.3 34 41 509 2.8 4 34 41 509 2.8 4 34 41 509 2.8 4 34 41 530 3.4 5 34 34 530 3.4 5 35 35 460 3.4 5 35 35 460 3.4 5 34 440 3.4 5 5 34 460 3.4 5 5 34 41 530 3.4 5 34 41 530 3.4 5 34 41 530 3.4 5 34 530 3.4 5 5 34 530 3.4 5 5	A B C D E P 34 41 530 3 5 10 34 41 530 3 5 10 34 41 530 3 5 10 34 41 509 2.8 4 12.5 34 41 509 2.8 4 12.5 34 41 509 2.8 4 12.5 34 34 530 3 5 10 34 34 530 3 5 10 35 35 460 3 5 10 34 34 460 3 5 10 34 34 460 3 5 10 34 41 530 3 5 10 34 41 530 3 5 10 34 34 530 3 5	A B C D E P Capacity Capacity 34 41 530 3 5 10 50 34 41 530 3 5 10 50 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 41 509 2.8 4 12.5 40 34 530 3 5 10 50 50 34 34 530 3 5 10 50 35 35 460 3 5 10 50 35 35 460 3 5 10 50 34 34 630 3 5 10 50 34 41 530 3 5 10	A B C D E P Capacity (kg) 34 41 530 3 5 10 50 9.4 34 41 530 3 5 10 500 9.4 34 41 509 2.8 4 12.5 400 11.4 34 41 509 2.8 4 12.5 400 11.4 34 41 509 2.8 4 12.5 400 11.4 34 41 500 3.5 10 500 9.4 34 34 530 3 5 10 500 9.4 35 35 460 3 5 10 500 8.8 35 35 460 3 5 10 500 8.8 34 34 460 3 5 10 500 8.8 34 41 530 </td <td>A B C D E P of PCB opposite weight opposite Material 34 41 530 3 5 10 50 9.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 34 530 3 5 10 500 9.4 Metail 35 35 460 3 5 10 500 8.8 Metail 35 35 460 3 5 10 500 8.8 Metail 34 34 460 3 5 10 500 8.8</td> <td>A B C D E P Capacity Capacity Material (kg) material material material material 34 41 530 3 5 10 50 9.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 41 509 2.8 4 12.5 400 11.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 35 35 460 3 5 10 50 8.8 Metal × 34 34 460 3 5 10 50 8.8 Metal × <</td>	A B C D E P of PCB opposite weight opposite Material 34 41 530 3 5 10 50 9.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 509 2.8 4 12.5 400 11.4 Metail 34 41 530 3 5 10 500 9.4 Metail 34 34 530 3 5 10 500 9.4 Metail 35 35 460 3 5 10 500 8.8 Metail 35 35 460 3 5 10 500 8.8 Metail 34 34 460 3 5 10 500 8.8	A B C D E P Capacity Capacity Material (kg) material material material material 34 41 530 3 5 10 50 9.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 41 509 2.8 4 12.5 400 11.4 Metal × 34 41 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 34 34 530 3 5 10 50 9.4 Metal × 35 35 460 3 5 10 50 8.8 Metal × 34 34 460 3 5 10 50 8.8 Metal × <

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Specialized products for every need we make.

Optional items for Magazine Rack

Base Cover





Keep dust away from PCB in Magazine Rack.



Model	BC-A	BC-P					
Specification	Full Surface Type	Hole Cover Type					
Applicable Magazine Rack	M size Magazine Rack	N25, R25, SR25(refer to P.5 of this catalog)					
Conductivity	$Rx < 1 \times 10^{9} \Omega$ (based on our measurement method)						
Features	Magazine Slip-prevention mechanism enables	Loader/unloader can be used with the base cover attached					
	stacking (of two magazines.)	(Be sure to check the present condition					
	*Stackable for N25, R25 & SR25.	of the equipment being used.)					

Dust Cover



Slot Stopper





Fill in unused slots to avoid wrong insertion of PCBs.

Model	SLS-M
Electrostatic properties	Antistatic(Rx<1×10 ¹² Ω)
Applicable Magazine Rack	G-351R, G-351SR
(Rack using the card guide	G-530R, G-530SR
shown on the right)	G-460YLR-2, G-460YLSR-2(Note 1)
· ·	(Please see page 1 of the Nikko-Rack [™] Replacement parts catalog)
Features	Prevent charging even in white with unique coloring

Sales unit: 100 pcs/bag Note 1: Cannot be used with G-460YLR and G460-YLSR

Protect PCB and Magazine Rack from dust and ESD. Model NIA 4

Iviodei	NA-1	NI-1						
Specification	Conductivity (2.7 x 10 ⁶ Ω)	Preventing electric charge ($1.4 \times 10^{11}\Omega$)						
Applicable Magazine Rack	M size Magaz	zine Rack						
Features	Open/close with a magic tape Using double-sided conductive sheet.	Made of ESD free material. This is a basic model.						
*These are measurement results only not NIX guaranteed values								

NIT

*The magic tape of the NA-1 is not conductive. *Dust cover NT-1 SPO: 50 pcs



*The above also applies to N and SR series.





*As this product is used repeatedly, parts may rub against each other and resin powder may be generated. In that case, please clean the product. *If this product is left in a high temperature environment (approximately 60°C) for a long period of time, such as during truck or container transport in the summer, white deposits may appear on the product surface, but this does not affect the performance of the product.

Customized Rack

Dolly for Magazine Racks. Large size is also available.



Specification	For 1 rack	For 2 racks
Weight(Kg)	2.5	3.5
Applicable Magazine Rack	M size Magazine Rack	Base size320×355mm)
6		

Caster specifications 4 free-wheeling (no stopper), 2 wheels conductivity on short side

Create new value for customer needs.

Customized Rack

Ko-Rack





Variable storage width: Plastic base (small) Variable storage width: Plastic base (big)

customer seeking for saving space and high-mix low-volume lot production. Spring Type Stopper Ba

Compact size rack most suitable for reducing inventory,





Slide stopper open/close mark

mm

Fixed storage width: Aluminum base Fixed storage width: Stainless steel base

Adjustable Outer Dimensions Option(OStandard spec.*can also do without it ACan be added ×Cannot be installed) Width Number of Model Adjustment L(length) H(height) PCB Capacity Width AJ W(width) Slide stopper Rotation stopper Top Handle Side cover Spring Type Stopper Bar K35-S-DKS 91-145 Variable 355 128.5 - 182.5 278 P30×7pcs 0 \bigcirc Ο \bigcirc × X \bigcirc K35-B-DKS 144.5-251 Variable 355 182 - 288.5 278 P30×7pcs Ο Ο \bigcirc Х PCB Width + 38.5 278 P10×24pcs Specified width Fixation 355 Х K35NIX-A Х X (2pcs) Specified width Fixation 355 PCB Width + 38.5 278 Ο K35AS-S (Note) \times \times (metal) X (2pcs)

*The Guide Rail groove dimensions (depth×width) of K35AS-S are 3×3 mm. All other models are 3×5 mm

*The heat resistance temperature of Ko-Rack Guide Rails is 60°C or less.

* Misinsertion prevention groove plate can be installed on the K35-S-DKS and K35-B-DKS, but in that case the slide stopper cannot be installed.

*The Adjustable width AJ changes depending on the direction of the long washer for K35-S-DKS and K35-B-DKS. The long washer is in the original direction when shipped. K35-S-DKS: Adjustable width AJ for original direction: 91~135.4mm For opposite direction: 100.6~145mm

K35-B-DKS: Adjustable width AJ for original direction: 144.5~241.4mm For opposite direction: 154.1~251mm *K35-S-DKS and K35-B-DKS can store P10×23 pcs if the Slide stopper is removed. Also, if the Rotation stopper is removed, P10 x 24 pcs can be stored.

*Only the K35AS-S can be used with Dust covers on both sides in the PCB insertion direction.

Note: By attaching the Misinsertion prevention groove plate, P20, P30, and P40 (mm) are available.

P-S Magazine Rack

Optimal for storing thick PCBs! Pitch selectable Magazine Rack.

- PCB with components from end to end is storable
- Storable for PCB thickness 5mm or more (Groove width 17.5mm for P20)
- Pitch selectable with the combination a "Card Guide H10 and P20" (20, 30, 40, 50, 60mm)
- Can be installed on standard NIX products (M size, G400 series) (M size Card Guide Length 351mm, G400 Card Guide Length 397mm)
- Standard groove depth is 3mm (5mm is available as an option for M size).



Size	Model	Max Tolerant Temperature for the Card guide (not to exceed)	Method of Width Adjustment	Outer Dimensions			Adjustable Width AJ	Reference Position		Card guide length	Base Material
Size	INIOUEI			L(length)	W(width)	H (height)	Aujustable width Aj	Α	В	Card guide length	Dase Wateria
М	R25-P□□-4C	135°C	R&P	355	320	563	50 - 254	34	34	351	Plastic
IVI	NKAJ-0525R-P□□-4C • G	135°C	R&P	355	320	563	50 - 254	34	34	351	Metal
	NKAJ-0525R-G400-P	135°C	R&P	400	320	563	50 - 254	34	34	397	Metal
L	NKAJ-0531R-G400-P	135°C	R&P	400	380	563	50 - 311	34	34	397	Metal
	NKAJ-0733R-G400-P	135°C	R&P	400	400	563	70 - 331	34	34	397	Metal

Low Height Magazine Rack



Low height Magazine rack most suitable for inventory reduction and space saving

- Most suitable for high-mix low-volume lot Since the height of cardquide is 100mm, Magazine height can be specified by 100mm increment.
- Light weight
- It is also possible to create low height magazines for the N25 and SR25.

	H(height)	PCB Capacity	(optional)
320	163	10	L=148
320	263	20	L=248
320	363	30	L=348
320	463	40	L=448
	320 320	320 263 320 363	320 263 20 320 363 30

•Storage pitch: 10 mm •Adjustable width AJ: 50 to 254 mm

Smart Storage Rack

Available to stow 200 boards in M size rack



Madal	Model Guide Rail		Dimensio	ns	Adjustable
IVIOUEI	(endurance temperature)	L(length)	W(width)	H(height)	Width AJ
NKAJ-0310N3-WG	60°C or less	355	320	563	30 - 101
NKAJ-0310R3-WG	135°C or less	355	320	563	30 - 101
NKAJ-0310SR3-WG	165°C or less	355	320	563	30 - 101

Carrier Tape Tray

Enables mounting of small lots of components

- This tray is ideal for prototype and small-lot production of small lots of carrier tape and emboss
- Designed to handle different widths of carrier tape and emboss tape. Equipped with quick width adjustment mechanism.



*
abla can be replaced with one of the following values to represent the pitch: 20, 30, 40, 50, or 60

*For model R25-P -4C and NKAJ-0525R-P - -4C · G with a groove depth of 5 mm, D5 is inserted between P - -4C. Example: R25-P - D5-4C



Customized Rack

Heat-Resistant Rack



Applicable to climate bath by being made with metal only.

- ► Gap between guide rails for excellent ventilation Exterior dimension and reference position are
- identical to M size *The height is 1mm lower than the M size.
- Available to customize for different size PCBs and the storage capacity Optional: Stopper Bar

mm

Model	Adjustable	Outer Dimensions		Number of	Waight.	
IVIOUEI	Width AJ	L(length)	W(width)	H (height)	PCB Capacity	Weight(kg)
NKLH-0525AL	50-254	355	320	562	50	7.3
NKLH-0525SU	50-254	355	320	562	50	9.3
) 611/				

•Guide rail material: AL(aluminum), SU(stainless)

Example of development of Customized Rack

We can flexibly respond to your special needs!



Guide plate

Specifications

Model	NCAJ-SP
Outer Dimensions	W230×L335×H20mm
Tape Guide	5pcs
Component Height	Maximum 10mm
Sales unit	5pcs

*Note

If you would like to put more than 5 carrier tapes on one Carrier Tape Tray, you will need to add extra tape guides.

Perfect for removing contamination in Magazine Racks and printed circuit boards.

Magazine Washer





Pacie enocification

Basic specification	
Item Name	Magazine Washer
Model	MW-MB
Cleaning Specification	Micro bubble + shower washing
Outer Dimensions	800(W) x 1600(L) x 1500(H) mm
Weight	Approx.750 kg(including washing water 100kg)
Rack Loading Height	Approx.1000mm
Power Supply/Electric Capacity	3-phase AC200V 50Hz/60Hz, 40A(Max.)
Paint Color	NIX standard color [Munsell 7.2Y9.4/0.8(gross):white-cream]

50 micro







Plastic Fabric

Printed Board Cleaner



①Releasing lock-lever

2 Pulling out brush unit

New function option "Brush contact amount detection function"

- ① Detects the brush contact amount and displays an "NG" judgment if the brush is not contacting properly.
- 2 Eliminates cleaning problems caused by brush wear or setting errors.
- ③ A stage for setting the brush contact amount threshold is provided, allowing you to set the brush contact amount regardless of the surface area or surface condition of the board.

C		
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Basic specification		System specification		Option
Item Name	Power Cyclone 3D	Direction of Flow	Right \rightarrow left/Left \rightarrow right	L size compatible (Max width 460mm)
Model	M3DM-IN	Criterion	Front reference / back reference	Double-sided cleaner
Cleaning Specification	Upper surface cleaning of printed	Printed Board Size	M size (50 x 50 to 250 x 330 mm)	Automatic brush height adjustment (Brush contact amount detection function)
	board with conductive brush	Interface	Molex 4-pin connector (1490R·P1)	lonizer
Outer Dimensions	815(L) x 350(W) x 1387(H) mm		SMEMA etc.	Ion Blow
	*conveyor length 370mm	Conductive Brush Height Adjustment	Manual up/down traverse type	Dust collector
Weight	Approx. 90 kg	Operation Panel	Power supply SW,	Signal Tower
Transportation Height	900 ± 20mm		touch panel,	Automatic conveyor width adjustment
Mounted Components Height	No component on printed board surface,		presure sensor, buzzer,	Variable conveyor speed
	back surface, MAX 25mm		EMG stop	Conveyor length change
Power Supply/Electric Capacity	CapacityAC100V 50Hz/60Hz, 200VA	Breaker	Install inside main body	Substrate support mechanism (automatic/manual)
Paint Color	NIX standard color			Overseas power supply specifications (specify other than 100V)
	Munsell 7.2Y9.4/0.8(gross):white-cream]			Installation and adjustment

11



Detects the brush contact amount and judges "OK/NG" Brush contact amount detection stage

ication

*Other customizations are also available.

Traceability solutions with NIX's unique products and systems.



Label Feeder for Mounter

Reducing process time and labor cost by changing label manual attaching to automated attaching.

Label can be attached automatically using existing mounter.

High speed/high accuracy attaching is available with mounter function. Advantage of less expensive/space saving comparing to dedicated label attaching system.

Label feeder consists of two types of NPOD series (with printing feature) and AMP series (without printing feature)

Feeder with printing function

NPODseries

[Printer specification]

- Model : NPOD
- Printing Type : thermal transfer 600 dpi
- Maximum Printing Range : Max. width 40 mm, The photo is NPOD-CM-SC Max. height 30 mm
- Communication I/F : Selectable either Ethernet or RS-232C WindowsXP, Vista, 7,8, 8.1, 10(32.64bit) with printer driver
- With printer built-in command and front
- (available to create custom software) With external input/output connector (DSUB-15 pin)

[Label & ribbon specification]

- Label Shape Type : punch shape horizontal single face label (N/A for continuous forms)
- Label Size: Width 6 to 37mm, length 4 to 30mm
- *Please contact us for widths of 6mm or less. Label Base Sheet Width: 15 to 42mm
- *Parts may need to be replaced when changing the base sheet width.
- Label Roll Size: Max. outer diameter 180mm
- core inner diameter 76.2 mm
- Applicable Label : NIX STATINIX[™] Series
- Applicable Ribbon: DK620-040, NEPA-106-040





The photo is AMPPC02-001 [Specification]

Model : AMP

- Label Shape : Punch shape horizontal single face or multiple column (N/A for continuous forms)
- Label Size : Width 3 to 38 mm, length 3 to 50 mm
- *Depending on mounter model and sheet left/right margin • Label Feed Rate : Selectable from 30, 53, 95 mm/sec
- Label Peel-off Unit : Requiring GMP module 1/AMP 1
- *GMP module consists of two types
- · Power Supply : In use with direct connector connection from mounter *Separate power supply is required depending on model of mounter

Please contact us for detail



Mounter		Label Feeder Model Name	Label Feeder Model Name	GMP Module Compatible		
Manufacturers	Mounter Model Name	with Printing Function without Printing Function		GMP01-001 *Note 1	GMP02-001 *Note 2	LMG *Note 3
JUKI	KE700/1000/2000/3000(mechanical feeder model)	-	AMPJ01-001	\triangle	0	0
JONI	FX series, KE3000(electrical feeder model)	-	AMPJF01-001	\triangle	0	0
	NXT•AIMEX Series, XPF, AIM	-	AMPFN02-001	\triangle	0	0
Fuji Machine	NXT•AIMEX Series, XPF, AIM	NPOD-NXT-SC	AMPFN02-002 *With reel holder	\triangle	0	0
MÉG	QP2, QP3, XP	NPOD-F-SC	AMPF01-001	×	0	0
	IP	_	AMPF01-001	×	×	0
Yamaha	YV100, XG100, YG100/88	_	AMPY01-001	×	0	0
Tallialia	YS12, YS12F, YS24X, YS88, YS100, YSM-40	-	AMPYS01-001	×	0	0
	CM402, 602, 212, 101, DT401, AM100, NPM	-	AMPPC02-001	24 to 44 mm length label only	3 to 14 mm length label only	0
Panasonic	CM402, 602, 212, 101, DT401, AM100, NPM	NPOD-CM-SC	AMPPC02-002 *With reel holder	24 to 44 mm length label only	3 to 14 mm length label only	0
	MPAV2, MPAG3, MSF, MCF, BM	-	AMPP02-001	×	0	0

13 *Note 1. Applicable label size for GMP01-001: Label base sheet width 3 to 42 mm, label length 3 to 50 mm (24 to 44 mm for AMPPC02-001) *Note 2. Applicable label size for GMP02-001: Label base sheet width 3 to 42 mm, label length 3 to 35 mm (3 to 14 mm for AMPPC02-001) *Note 3. LMG is custom module for size to which GMP01 or 02 is not compatible. \triangle : Please contact us for detail.

Dedicated model for real time printing label attaching

Dedicated model for label attaching capable of traceability from the top of mounting line (custom specification).

Attaching position can be changed by either one of two types, manual type/automated type.

*Loader and unloader before and after label attaching system are available.

LMseries







Attaching position XY auto

Printers, label drawing software

High Performance Printer BBP16M



 High performance fine printing is available with 600 dpi printing head mounted • Minimum height of label is 5 mm or more

- Label drawing software CODESOFT compatible
- Easy generation of 2-dimensional code such as QR code With Windows Vista
- Windows7,8,8.1,10,11 compatible printer drivers

viain specifications				· · · · · · · ·
Model	BBP16M	BBP16M (with cutter)	BBP16M (with peel)	IT CODESON
Print Resolution	600 dpi	600 dpi	600 dpi	
Print Head Width	104 mm	104 mm	104 mm	a line
Base Sheet Width	15 - 114 mm	15 - 114 mm	15 - 114 mm	18
Label Length	5 - 2,540 mm	25.4- 1,016 mm	25.4 - 152.4 mm	1 Att 1 -
Gan Length between Labels	Min 2 mm	Min 2 mm	Min 2 mm	CODESOET

Label for thermal transfer printer

Heat-resistant proof polyimide label (before re-flow)



Static charge countermeasure polyimide label "STATINIX" NIX original labels are most suitable for automated attaching with label feeder cassette

Various types of polyimide label are available to recommend in accordance with application

Base Material Type Code	Color	Applicable Temperature (5 minutes)	Label Total Thickness	ESD Protecktion
★ STATINIX	Matte white	–70°C – 260°C	0.094 mm	with
★STATINIX3	Matte white	–70°C – 260°C	0.091 mm	without
B416A	Gloss white	–70°C – 230°C *	0.076 mm	without
B729	Matte white	–70°C – 260°C	0.086 mm	without
B724	Matte amber	–70°C – 280°C	0.111 mm	without
			-	

*Applicable temperatures will be up to 270°C in the case of 80 seconds. \star is a label compatible with the label feeder







- Thermal transfer printer; 300 or 600dpi mounted
- Available to attach after verifying legibility after printing (LM type verifies after attaching)
- Compact/space saving with 2 inches head mounted
- Two types of auto setting/manual setting for attaching position
- Attaching angle is settable in every 90 degrees
- Minimum height of label is 4 mm or more
- Custom specification available

Specifications

Model		TPR-612LM	TPR-612L	TPR-624LM	TPR-624L		
Printing Resolution		300dpi	300dpi	600dpi	600dpi		
Maximum I	Printing Width	53.33mm	53.33mm	58mm	58mm		
Base She	et Width	20 – 65mm					
Minimum	Label Height		4mm o	r more			
Ribbon V	Vidth		30 – 6	54mm			
Commun	ication I/F		RS-232C				
Bar Code Reader for Verification		Keyence SR-510 *Other readers are compatible					
Built-in C	Character	JIS level-1 kanji set, level-2 kanji set, ANK character, etc					
Built-in	2-dimension	QR, micro QR, PDF417, micro PDF417, DataMatrix (ECC200)					
Bar Code	1-dimension	Code39, JA	Code39, JAN, UPC, NW7, ITF, Code128, EAN128 (GS1-128)				
Attachin	g Position	XY manual	XY auto	XY manual	XY auto		
Attaching Angle		Fix	Every 90 degrees auto	Fix	Every 90 degrees auto		
Attaching Position Specifying Registration Method		_	PC or touch panel	_	PC or touch panel		

Including two types of in-line and batch

*Printing and control software will be a custom application based on agreement

- Low cost and compact
- thermal transfer printer.
- Available to carry-on with light weight (2.3kg)
- 300 dpi printing head mounted With Windows Vista, Windows7,8,8.1,10,11
- compatible printer drivers

Main specifications

Model	BBP12			
Print Resolution	300dpi			
Max. Base Sheet Width	118mm			
Max. Print Width	105.6mm			
Min. Label Length	10mm(Please contact us for less than it)			
Max. Label Outer Diameter	127mm(203.2mm when using external holder)			



Polyimide STATINIX Top: Pre-reflow Bottom: Post-reflow: No change



Polvester B423 Ton: Pre-reflow Bottom: Post-reflow; Shrunk

Non heat-resistant proof label (post reflow)

Labels are most suitable for attaching after reflow. Labels in accordance with application are available to recommend such as static electricity countermeasure label.

Low cost, Compact Printer

	C	
	B473	
Base Material	Applicable Tem	peratu

l		C B42)
ire	Label Total	ESD	

CODESOF

Base Material Type Code	Applicable Temperature (30 days)	Label Total Thickness	ESD Protecktion
B473	–40°C – 120°C	0.087 mm	with
B423	–70°C – 110°C	0.076 mm	without
B459	–40°C – 100°C	0.079 mm	without